

LAB-106-B

08108

**PROPOSAL -- NOT FOR ENTRY****PROPOSED CLAIM AMENDMENTS FOR AMENDMENT AFTER FINAL**

27. (Currently Amended) A modular base for an industrial machine having various types of fixturing and tooling configured to perform a specific manufacturing operation, comprising:

a mounting table adaptable to support the industrial machine, said mounting table fabricated from hardened steel and having a substantially plate-like configuration;

a plurality of apertures extending through said mounting table, each said aperture configured to receive a fastener adaptable to releasably secure the industrial machine to said mounting table;

a plurality of telescopically adjustable legs each connected to said mounting table;

a plurality of mounting plates that are connected to said telescopically adjustable legs and are releasably ~~securable~~ secured to a foundation, wherein telescopic adjustment of said telescopically adjustable legs changes the spacing between said mounting plates and said mounting table; and

a control panel electrically ~~connectable~~ connected to the industrial machine for electronic communication with the industrial machine, wherein operation of the control panel causes the industrial machine to perform the specific manufacturing operation.

30. (Currently Amended) The modular base stated in claim 27, further comprising:

a pneumatic controller coupled to said mounting table and pneumatically ~~connectable~~ connected to the industrial machine for pneumatic communication with the industrial machine.

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32. (Currently Amended) A modular base for an industrial machine having various types of fixturing and tooling configured to perform a specific manufacturing operation, comprising:

a mounting table adaptable to support the industrial machine, said mounting table fabricated from hardened steel and having a substantially plate-like configuration;

a plurality of apertures extending through said mounting table, each said aperture configured to receive a fastener adaptable to releasably secure the industrial machine to said mounting table;

a plurality of telescopically adjustable legs each connected to said mounting table, each said telescopically adjustable leg having a first support with a roller connected thereto, and a second support having an independently operable electric drive to independently adjust the height of each leg and to change the spacing between said roller and a foundation to selectively engage and disengage said roller with the foundation; and

a plurality of mounting plates that are connected to said telescopically adjustable legs and are releasably ~~securable~~ secured to the foundation, wherein telescopic adjustment of said telescopically adjustable legs changes the spacing between said mounting plates and said mounting table.

37. (Currently Amended) The modular base stated in claim 32, further comprising:

a pneumatic controller coupled to said mounting table and pneumatically ~~connectable~~ connected to the industrial machine for pneumatic communication with the industrial machine.

40. (Currently Amended) A modular base for an automotive stuffer fixture or closure

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fixture configured to perform a specific manufacturing operation, comprising:

a mounting table adaptable to support the industrial machine, said mounting table fabricated from hardened steel and having a substantially plate-like configuration;

a plurality of apertures extending through said mounting table, each said aperture configured to receive a fastener adaptable to releasably secure the fixture to said mounting table;

a plurality of telescopically adjustable legs each connected to said mounting table, each said telescopically adjustable leg having a first support with a roller connected thereto and a second support having an independently operable electric drive to independently adjust the height of each leg, and to change the spacing between said roller and a foundation to selectively engage and disengage said roller with the foundation;

a plurality of mounting plates that are connected to said telescopically adjustable legs and are releasably ~~securable~~ secured to the foundation, wherein telescopic adjustment of said telescopically adjustable legs changes the spacing between said mounting plates and said mounting table;

a programmable controller coupled to said mounting table, in electrical communication with the fixture, and configured to provide programming capability to the fixture; and

a control panel coupled to said mounting table and in communication with said programmable controller, wherein operation of the control panel causes the fixture to perform the specific manufacturing operation.

45-46. (Cancelled).